

Interview Summary	Application No.		Applicant(s)	
	10/632,510		WORDEN ET AL.	
	Examiner		Art Unit	
	Livius R. Cazan		3729	

All participants (applicant, applicant's representative, PTO personnel):

(1) Livius R. Cazan. (3)_____.

(2) Douglas Fekete. (4)_____.

Date of Interview: 10 November 2005.

Type: a) ☒ Telephonic b) ☐ Video Conference
c) ☐ Personal [copy given to: 1) ☐ applicant 2) ☐ applicant's representative]

Exhibit shown or demonstration conducted: d) ☐ Yes e) ☒ No.
If Yes, brief description: _____.

Claim(s) discussed: 1-20.

Identification of prior art discussed: none.

Agreement with respect to the claims f) ☒ was reached. g) ☐ was not reached. h) ☐ N/A.

Substance of Interview including description of the general nature of what was agreed to if an agreement was reached, or any other comments: Mr. Fekete agreed to the claim changes proposed by the examiner in order to place the case in condition for allowance. See the examiner's amendment.

(A fuller description, if necessary, and a copy of the amendments which the examiner agreed would render the claims allowable, if available, must be attached. Also, where no copy of the amendments that would render the claims allowable is available, a summary thereof must be attached.)

THE FORMAL WRITTEN REPLY TO THE LAST OFFICE ACTION MUST INCLUDE THE SUBSTANCE OF THE INTERVIEW. (See MPEP Section 713.04). If a reply to the last Office action has already been filed, APPLICANT IS GIVEN A NON-EXTENDABLE PERIOD OF THE LONGER OF ONE MONTH OR THIRTY DAYS FROM THIS INTERVIEW DATE, OR THE MAILING DATE OF THIS INTERVIEW SUMMARY FORM, WHICHEVER IS LATER, TO FILE A STATEMENT OF THE SUBSTANCE OF THE INTERVIEW. See Summary of Record of Interview requirements on reverse side or on attached sheet.

Examiner Note: You must sign this form unless it is an Attachment to a signed Office action.

Examiner's signature, if required

Summary of Record of Interview Requirements

Manual of Patent Examining Procedure (MPEP), Section 713.04, Substance of Interview Must be Made of Record

A complete written statement as to the substance of any face-to-face, video conference, or telephone interview with regard to an application must be made of record in the application whether or not an agreement with the examiner was reached at the interview.

Title 37 Code of Federal Regulations (CFR) § 1.133 Interviews

Paragraph (b)

In every instance where reconsideration is requested in view of an interview with an examiner, a complete written statement of the reasons presented at the interview as warranting favorable action must be filed by the applicant. An interview does not remove the necessity for reply to Office action as specified in §§ 1.111, 1.135. (35 U.S.C. 132)

37 CFR §1.2 Business to be transacted in writing.

All business with the Patent and Trademark Office should be transacted in writing. The personal attendance of applicants or their attorneys or agents at the Patent and Trademark Office is unnecessary. The action of the Patent and Trademark Office will be based exclusively on the written record in the Office. No attention will be paid to any alleged oral promise, stipulation, or understanding in relation to which there is disagreement or doubt.

The action of the Patent and Trademark Office cannot be based exclusively on the written record in the Office if that record is itself incomplete through the failure to record the substance of interviews.

It is the responsibility of the applicant or the attorney or agent to make the substance of an interview of record in the application file, unless the examiner indicates he or she will do so. It is the examiner's responsibility to see that such a record is made and to correct material inaccuracies which bear directly on the question of patentability.

Examiners must complete an Interview Summary Form for each interview held where a matter of substance has been discussed during the interview by checking the appropriate boxes and filling in the blanks. Discussions regarding only procedural matters, directed solely to restriction requirements for which interview recordation is otherwise provided for in Section 812.01 of the Manual of Patent Examining Procedure, or pointing out typographical errors or unreadable script in Office actions or the like, are excluded from the interview recordation procedures below. Where the substance of an interview is completely recorded in an Examiners Amendment, no separate Interview Summary Record is required.

The Interview Summary Form shall be given an appropriate Paper No., placed in the right hand portion of the file, and listed on the "Contents" section of the file wrapper. In a personal interview, a duplicate of the Form is given to the applicant (or attorney or agent) at the conclusion of the interview. In the case of a telephone or video-conference interview, the copy is mailed to the applicant's correspondence address either with or prior to the next official communication. If additional correspondence from the examiner is not likely before an allowance or if other circumstances dictate, the Form should be mailed promptly after the interview rather than with the next official communication.

The Form provides for recordation of the following information:

- Application Number (Series Code and Serial Number)
- Name of applicant
- Name of examiner
- Date of interview
- Type of interview (telephonic, video-conference, or personal)
- Name of participant(s) (applicant, attorney or agent, examiner, other PTO personnel, etc.)
- An indication whether or not an exhibit was shown or a demonstration conducted
- An identification of the specific prior art discussed
- An indication whether an agreement was reached and if so, a description of the general nature of the agreement (may be by attachment of a copy of amendments or claims agreed as being allowable). Note: Agreement as to allowability is tentative and does not restrict further action by the examiner to the contrary.
- The signature of the examiner who conducted the interview (if Form is not an attachment to a signed Office action)

It is desirable that the examiner orally remind the applicant of his or her obligation to record the substance of the interview of each case. It should be noted, however, that the Interview Summary Form will not normally be considered a complete and proper recordation of the interview unless it includes, or is supplemented by the applicant or the examiner to include, all of the applicable items required below concerning the substance of the interview.

A complete and proper recordation of the substance of any interview should include at least the following applicable items:

- 1) A brief description of the nature of any exhibit shown or any demonstration conducted,
- 2) an identification of the claims discussed,
- 3) an identification of the specific prior art discussed,
- 4) an identification of the principal proposed amendments of a substantive nature discussed, unless these are already described on the Interview Summary Form completed by the Examiner,
- 5) a brief identification of the general thrust of the principal arguments presented to the examiner,
(The identification of arguments need not be lengthy or elaborate. A verbatim or highly detailed description of the arguments is not required. The identification of the arguments is sufficient if the general nature or thrust of the principal arguments made to the examiner can be understood in the context of the application file. Of course, the applicant may desire to emphasize and fully describe those arguments which he or she feels were or might be persuasive to the examiner.)
- 6) a general indication of any other pertinent matters discussed, and
- 7) if appropriate, the general results or outcome of the interview unless already described in the Interview Summary Form completed by the examiner.

Examiners are expected to carefully review the applicant's record of the substance of an interview. If the record is not complete and accurate, the examiner will give the applicant an extendable one month time period to correct the record.

Examiner to Check for Accuracy

If the claims are allowable for other reasons of record, the examiner should send a letter setting forth the examiner's version of the statement attributed to him or her. If the record is complete and accurate, the examiner should place the indication, "Interview Record OK" on the paper recording the substance of the interview along with the date and the examiner's initials.

Attachment

1. A process for preparing an over molded motor stator structure comprising:
 - constructing a bobbin assembly around which a coil is wound;
 - constructing an intermediate stator assembly including assembling said bobbin assembly to a stator core comprising a plurality of stator laminations having an internal diameter and an external diameter;
 - disposing said intermediate stator assembly into a mold fixture comprising a cover half and an ejector half that includes a first portion, a second portion, an internal cavity within said first portion for receiving the intermediate stator assembly, an inner ejector core inserted into said second portion, and a moveable plate within said first portion;
 - loading a bearing carrier into said mold fixture;
 - closing said cover half over said ejector half of said mold thereby causing said moveable plate to travel within said ~~mold~~ ejector half;
 - injecting a unitizing material into said mold fixture to partially encapsulate said intermediate stator assembly and form an over molded motor stator structure including a unitized stator assembly having a central bore and a molded main body;
 - said moveable plate traveling up or down within said ~~mold fixture~~ ejector half so as to allow said unitizing material to only fill selected areas and achieve an over molded motor stator structure ~~wherein~~ such that the internal diameter and the external diameter of said stator laminations is ~~exposed~~ not covered in unitizing material after molding.
2. The process of claim 1, wherein said moveable plate is spring loaded.
3. The process of claim 1, wherein said mold fixture includes means for forming sensor cavities.
4. The process of claim 1, wherein said mold fixture includes means for forming integral motor mounting features.
5. The process of claim 1, wherein said cover half comprises an inner cover insert and an outer cover portion.
6. The process of claim 5, wherein said inner cover insert and said outer cover portion comprise two discrete units.
7. The process of claim 6, wherein said inner cover insert is manually disposed over said ejector half of said mold.
8. The process of claim 5, wherein said inner cover insert and said outer cover portion comprise a single integral unit.
9. The process of claim 1, wherein said over molded stator structure is suitable for use

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as molded without requiring additional machining processes.

10. The process of claim 1, wherein said molded main body includes a bearing pocket support.

11. A process for preparing an over molded motor comprising:
constructing a rotor assembly on a rotor shaft, said rotor assembly being adapted for support by bearings located near end portions of said rotor shaft;
performing the process of claim 1 to obtain an over molded motor stator structure, and
rotatably disposing said rotor assembly into an said over molded motor stator structure ~~in accordance with the process of claim 1~~ by inserting said rotor assembly into said central bore of said over molded motor stator structure.

12. The process of claim 11, wherein said moveable plate is spring loaded.

13. The process of claim 11, wherein said mold fixture includes means for forming sensor cavities.

14. The process of claim 11, wherein said mold fixture includes means for forming integral motor mounting features.

15. The process of claim 11, wherein said cover half comprises an inner cover insert and an outer cover portion.

16. The process of claim 15, wherein said inner cover insert and said outer cover portion comprise two discrete units.

17. The process of claim 16, wherein said inner cover insert is manually disposed over said ejector half of said mold.

18. The process of claim 15, wherein said inner cover insert and said outer cover portion comprise a single integral unit.

19. The process of claim 11, wherein said over molded stator structure is suitable for use as molded without requiring additional machining processes.

20. The process of claim 11, wherein said molded main body includes a bearing pocket support.